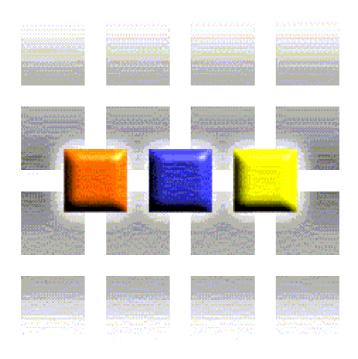
WebEDI



SCS Supply Ch Solutions

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1. Preface

1.1 Intention of the WebEDI Application

In today's information society it is decisive for the success of a business enterprise to get early and comprehensive information. Therefore, the setting up of optimal data exchange with business partners is one of the most important pre-requisites to be able to survive in the face of competition. This objective has gained special significance in the age of information technology because the Internet provides completely new possibilities to design communication channels between business partners.

While communication with business partners used to be primarily by means of letters and faxes that were expensive, time-consuming and often of poor data quality, the Internet allows us to optimize communication in an easy way not associated with high investment costs.

In the course of our e-business strategy we therefore started the project "WebEDI" to improve the exchange of data with suppliers who are not yet connected with us via EDI. In the WebEDI system, the data to be transmitted to a business partner are deposited on a web server where a supplier may log on with a password and then has the possibility of looking at the data, printing them or downloading them in various formats.

1.2 The Objective of the WebEDI Solution

The introduction of the WebEDI system for data communication traffic with our suppliers aims at the following:

- establish a data link similar to EDI via the Internet
- optimize the cooperation with our suppliers by early notice of delivery instructions, Orders and ERSs/SBIs
- optimize the goods receiving process by using the delivery and shipment data transmitted to the WebEDI server by the supplier
- improve data quality compared to previously used media
- reduce rework and subsequent registration work
- reduce the number of input errors made by customers and suppliers, thus reducing the number of inquiries, misunderstandings etc.
- simplify the delivery process from dispatch at the suppliers to the payment of the invoice
- high availability of the solution (7 days, 24 hours)
- standardisation via the German Association of the Automotive Industry (VDA for Germany) or ODETTE (international)

Finally, the WebEDI solution as part of our Internet portal is a component of the process to integrate our suppliers to significantly improve our cooperation throughout the entire procurement process.

2. <u>General Information</u>

2.1 Concept

The WebEDI solution is based on a flow of information within the planning systems (ERP systems) of the customer. This flow of information begins with the drawing up of supply schedules and also includes the placing of orders or delivery instructions, the goods delivery process right through to the payment process (ERSs/SBIs, notices of payment etc.).

Four functions have been put into practice in the WebEDI solution so far:

Function Delivery Instructions (<u>Chapter 3.4.2</u>)

Here, the supply schedules calculated are made available to the supplier in the form of delivery instructions. The supplier logs on to WebEDI via the Internet and can then view the current delivery instructions there.

• Function Order (Chapter 3.4.5)

The customer sends the supplier orders directly out of scheduling, which the supplier can then call up in WebEDI.

Function Delivery and Transport Data (<u>Chapter 3.4.3</u>)

The supplier registers his shipment, transport and delivery note data in WebEDI. The customer takes over these data in his backoffice systems and uses them as a basis for organising his incoming goods and production logistics.

Function ERS/SBI (Chapter 3.4.4)

The accounting process is simplified by this function in that ERSs/SBIs are generated for the goods accepted and booked at the customer's and then made available to the supplier in WebEDI.

In addition, the user has the following supporting functions available:

Sending of messages

Suppliers can send the planners or purchasers at the customer's a message directly from the solution without having to enter an e-mail address. The reference is sometimes included as well.

Sending messages and warnings

To prevent any messages sent through WebEDI being overlooked, messages or warnings are generated after a fixed period (currently exclusively per e-mail).

The above-mentioned functions are the a first step towards putting the entire logistics regarding the procurement process on a new foundation TOGETHER with suppliers in order to be fit for future challenges.

Further functions in connection with modern logistics concepts such as KANBAN as well as extended accounting functions such as notices of payment etc. are already being considered, but will only be defined and introduced at a later phase for WebEDI.

2.2 Roles in the WebEDI Solution

Within WebEDI, various roles have been defined for reasons of security to guarantee both the reliable separation of data (information is supplier-specific and can only be accessed by the client it pertains to) as well as the separation of administrative tasks from the daily jobs within the solution. The latter include the processing of delivery instructions, orders, delivery advice notes or ERSs/SBIs.

The term client in the WebEDI means an entity which ensures that data from legally separate companies are shown separately. This is a requirement made on the WebEDI solution by German law.

The table below shows the roles and their respective functions and supplementary information which are to be used by the supplier participating in the WebEDI.

Role	Function	Comment
Supplier User	Productive application of the WebEDI solution.	This user is set up by the admin-user. In addition, the admin-user assigns rights to the user within the WebEDI solution.
		The rights that can be assigned are: delivery instructions (DI), registration of delivery and transport data (ASN), ERSs/SBIs (CN), orders and download.
Supplier	Setting up/administration of users with the "supplier user" role.	Functions include:
Admin-user		Setting up and Administration of the master data for each supplier user.
		 Assignment of rights per supplier user (=> assignment of modules DI, ASN, CN, Order, download)
		 Recipient of warning mails and messages generated by the WebEDI solution (can be forwarded to user)
		Only WebEDI contact for/to CUSTOMER with regard to any questions that may arise
		Connection of users despite different clients
		Updating of supplier address
		Setting up dispatch templates

2.3 General Issues Regarding the Solution

Due to their market domination, this description only explains Windows PCs with the browser Internet Explorer. The following chapter applies by analogy to other systems.

Minimum requirements on the PC

- Pentium PC with at least 133 MHz clock frequency and 64 MByte RAM
- Monitor with a minimum resolution of 800 x 600 pixels and 256 colours, which should be at least 17" in size
 - If you use a 15" monitor, the resolution has to be 1024 x 768
- 32-bit operating system, e.g. WinNT, Win2000, Win98, Win95
 (Win95 is only recommended with restrictions)
- Microsoft Internet Explorer, from version 5.0
 - [Netscape Communicator/Navigator is no longer supported due to its reduced significance on the market];
 - Due to a browser error it is only possible to use I-Explorer version 5.5 with service pack 2.
- Adobe Acrobat Reader from version 4 (source: see <u>chapter 4.5</u>)
 If you have problems with data display ("empty page") we recommend deactivating browser integration in the Acrobat settings

Recommended PC settings

To avoid problems with representation, the small fonts setting should be used for the computer accessing the WebEDI application. In addition, the font size in the view of the I-Explorer should be "medium" at the most.

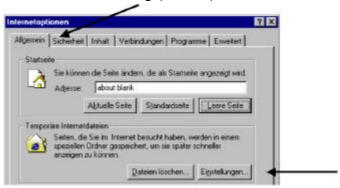
Browser settings

- a. Java script must be activated, and ActiveX must be allowed for calling up Acrobat
- b. Cookies must be allowed
- c. Caching must be switched off

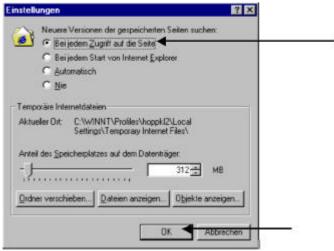
Screenshots of Internet Explorer 5 settings are shown below. Firstly, for items a. to c., open the menu item "Internet Options":



To switch off caching (item c.) select the "Settings" button in the "General" card:



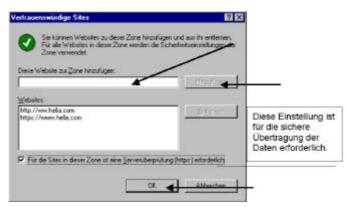
Finally, select "Every time page is accessed" in the "Settings" window and confirm by clicking OK.



To set items a. and b. select the "Security" card in the "Internet Options" menu. Select the item "Trustworthy sites" and confirm with the "Sites" button.



After that, enter the WebEDI URL (see information from your client administrator) and add it to the trustworthy zone by clicking the "Add" button. Confirm by clicking OK.



These are all the entries required to use the WebEDI application with Internet Explorer, version 5.x.

Periphery

A PC with Internet access meeting the minimum requirements is absolutely sufficient for pilot launch. However, the use of an up-to-date PC is more favorable, since it ensures no time losses due to lack of computing speed.

Additional note:

If you plan to install a printer for the WebEDI solution, you should take into account that it must be capable of printing machine-readable bar codes. This function is available within the function "ASN acquisition" in the WebEDI solution.

Internet access (minimum / recommended)

Any type of access can be used. However, the provider should guarantee a minimum transfer rate of 33.6 Kb/s,as this has an immediate effect on the download times within the WebEDI solution.

It is up to the supplier whether to use a dial connection or a dedicated line. The provider can also be freely chosen.

Notes on response times

The response times of the application depend strongly on the type of Internet connection, the performance of the provider and the general speed within the Internet.

The "ASN acquisition" function requires the use of a printer that should be capable of at least 600 dpi.

2.4 Information on the Following Description

The following are screenshots from a test client of the current productive state of the solution, i.e. the pages do NOT contain real data. The structure of the pages can be used by analogy for different clients, however, in other words the application functions in the same way for every client, so that the only contents that differ are the ones for which individual customers are responsible.

3. <u>Description of the Solution</u>

The structure of the WebEDI application including the forms used is based on the VDA recommendation on WebEDI issued in December 2000 and updated regularly. The possibility of integrating companies' own requirements have been exploited within the context of the recommendation.

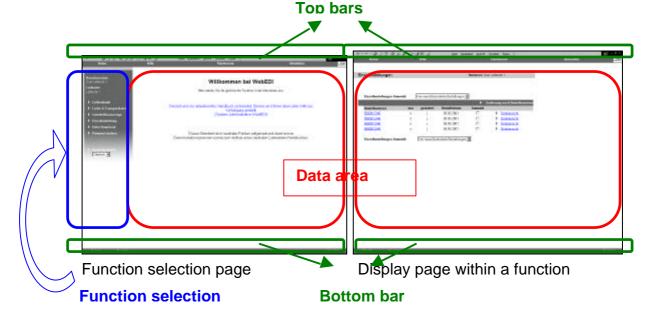
3.1 Structure of this Description

This description is intended to become a comprehensive manual of the WebEDI application. This means it will grow bigger as the application develops, i.e. that the manual will be extended as new functions are integrated.

The chapters begin with a Preface (<u>chapter 1</u>.), followed by General Information (<u>chapter 2</u>.) and are followed by information on Handling (<u>chapter 3</u>.) - separated according to User (chapter <u>3.3</u> + <u>3.4</u>) and Administrator (chapter <u>3.3</u> + <u>3.5</u>) and end with additional specialized information (<u>chapter 4</u>.). The objective is to provide a vivid explanation of how to use the web sites by showing screenshots and designing the manual in the form of a work of reference.

3.2 Information on the General Form Structure

The WebEDI forms are divided into various areas (see sketch).



Top and bottom bars, sometimes with differing elements, are shown on every page. The top bar provides fundamental control elements applicable throughout the WebEDI solution.

Top bar

The complete structure is illustrated in the following. Please note that some control elements are not yet in use, particularly on the first pages.

Home

Link to the customer's home page on the Internet. If you click this button you will leave the current session, but you can return using the browser's standard function.

Help

Opens the online help (PDF file)

Displays this present description. This will always contain the most recent version of the description, so you can check if the printed version you have is still up to date.

Start menu Link to the function selection page

If you are deep inside the solution and wish to return to the selection page, use this function to jump there directly.

Log off Link to the log-on page

This will terminate your current WebEDI session and return you to the log-on page where you can choose to log on as another user or leave the application.

Logo This logo shows you which company you are currently linked with. This is important because all the WebEDI applications based on the VDA recommendation are structured in a similar way. Additionally, this is a linked back to the customer's home page.

Bottom bar

The bottom bar changes depending on the web pages used, i.e. it displays control elements for the function branch currently being used. Explanations of the elements displayed are given for each respective page.

Below is an example of a bottom bar:

Zerack Kontakt Drucken

The three elements "Back", "Contact" and "Print" are always in the same place on a page - provided they are used.

Back to the previous page

Contact Opens an e-mail form with the recipient already entered

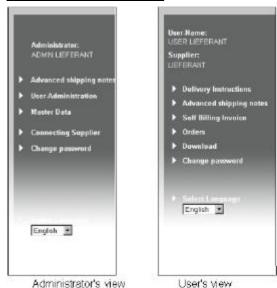
Print Prints the current page

Note: The mail program in use on this PC must be selected in the Internet

options of the browser.

(see "Extras => Internet-Options => Programs")

Function selection bar



The function selection is displayed on the left-hand side in the area between the top and bottom bars after you log on and is used to select the function to be processed next.

The two examples show that the design and the contents of this menu bar depend on who is using the solution.

The structure of the bars is as follows:

- Indication of the user's name
- The functions available
- Language option

The purpose and the handling of the functions are explained in the following description.

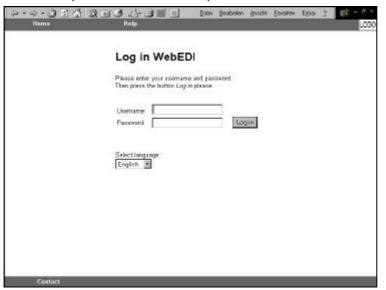
Data area

The data area in which all important contents are shown is the area on the right-hand side of the function selection bars (provided they are shown) as well as the area between the top and bottom bars.

The design and the contents are explained in more detail in the following description.

3.3 Logon

The start page is identical for all users and roles within WebEDI. The structure of subsequent pages then depends on the role assigned to the respective user when it was set up. The different sequences are described in the following chapters.



Structure of the page:

Top and bottom bars: see <u>chapter 3.2</u>

Data area:

To log onto the WebEDI application, enter your "User name" and "Password" in the input fields, then click on the "Logon" button to start verification.

In addition, you have the possibility of selecting a language other than German for the form sequence. When you leave the WebEDI solution the language used last will be stored in the user data and preset the next time you log onto the application.

Note on the language selection:

All the terms selected within the application are taken from language tables. Functions and the contents of messages are not affected, i.e. they remain unchanged even if the language version is changed.

3.4 Using the Forms

3.4.1 Selection page



The page shown above is the start page for the Supplier User AFTER successful logon. From this page s/he can select one of the functions shown on the left-hand side for processing.

Pre-requisite for the functions visible in the left-hand frame is the respective assignment of the user by the Supplier Administrator!

Structure of the page:

Top and bottom bars: See chapter 3.2

Function bar: Available functions are shown
Data area: Welcome and general information

Handling: Selection of one of the links for further processing.

"Delivery instructions" are explained in <u>chapter 3.4.2</u>, "Advanced Shipping Notes" in <u>chapter 3.4.3</u>, "ERS/SBI" in <u>chapter 3.4.4</u>, "Orders" and their use can be found in <u>chapter 3.4.5</u>, the general function "Download" is explained in <u>chapter 3.4.6</u>.

The "Change password" function is designed in the usual way, i.e. the old password is required to change the password and the new password has to be repeated for confirmation.

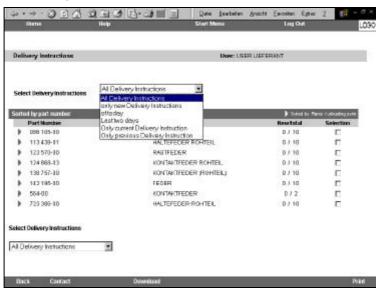
Additional information: To accommodate individual user habits, the settings last used by a user when logging off are stored for use the next time the same

user logs on. This is valid for the following individual functions within WebEDI:

- * Delivery instructions (sorting and selection)
- * Orders (sorting and selection)
- * ERSs/SBIs (selection)

3.4.2 Function branch Delivery Instructions

3.4.2.1 Delivery Instructions – Display of Delivery Instructions (sorted by part numbers)



Structure of the page:

Top and bottom bars: see <u>chapter 3.2</u>

Data area: Limitation of the selection, collective print-out

Handling:

This page shows how many new items are listed under the heading "New/Total" sorted according to part numbers. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded. If one of these functions has already been used, the respective item is no longer marked "new".

The extent of the details displayed can be changed using the selection box "Select Delivery Instructions". At the moment, the following selections are available: All delivery instructions, Only new delivery instructions, of Today, Last two days, Only current Delivery Instruction, Only previous Delivery Instruction.

Using the selection box in the "Select" column you can enter the part numbers for which you would like to print ALL the individual items. By clicking on the name of a part number directly, you will be connected to a subsequent page which is explained in chapter 3.4.2.2.

Via the link "Sorted by plant/unloading point" you can also move to this sorting option. This can make sense if a supplier organizes his production logistics according to plants to be supplied, for example. This type of sorting is described in <u>chapter 3.4.2.3</u>.

The "Download" link leads to an extra page (refer also to <u>chapter</u> 3.4.2.6), which makes the selection of EDI messages possible in different file formats.

Tip:

When used regularly, the display can be limited to the current Delivery Instructions by selecting "Only new delivery instructions". This is a help when viewing data.

Butter | Date | Seathful | Date | Seathful | Date |

3.4.2.2 Delivery Instructions – Display of Delivery Instructions of a part number

Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

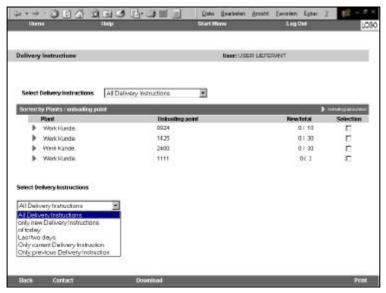
Handling:

All delivery schedule items are displayed for a selected part number per plant/unloading point in accordance with the pre-selection, with new items marked accordingly. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded. If one of these functions has already been used, the respective item is no longer marked "new".

Use the selection box in the "Select" column to define which plant/unloading point combination the delivery schedule items are to be printed for using the print command.

When a plant/unloading point combination has been selected, the display changes to the single view of a delivery instruction item (refer also to chapter 3.4.2.5).

3.4.2.3 Delivery Instructions – Display of Delivery Instructions (sorted by plant/unloading point)



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

Handling:

This page shows how many new items are listed under the heading "New/Total" sorted according to plant/unloading point. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded. If one of these functions has already been used, the respective item is no longer marked "new".

The extent of the details displayed can be changed using the selection box "Select Delivery Instructions". At the moment, the following selections are available: All delivery instructions, Only new delivery instructions, of Today, Last two days, Only current Delivery Instruction, Only previous Delivery Instruction.

Using the selection box in the "Select" column you can enter the plants for which you would like to print ALL the individual items. By clicking on the name of a plant directly, you will be connected to a subsequent page which is explained in chapter 3.4.2.2.

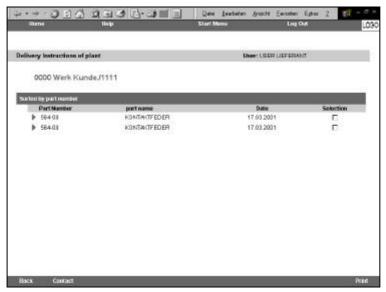
Via the link "Sorted by part numbers" you can also move to this sorting option. This can make sense if a supplier organizes his production logistics according to part numbers to be supplied rather than plants, for example. This type of sorting is described in chapter 3.4.2.1.

The "Download" link leads to an extra page (refer also to <u>chapter</u> 3.4.2.6), which makes the selection of EDI messages possible in different file formats.

Tip:

When used regularly, the display can be limited to the current Delivery Instructions by selecting "Only new delivery instructions". This is a help when viewing data.

3.4.2.4 Delivery Instructions – Display of Delivery Instructions of a plant/unloading point combination



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

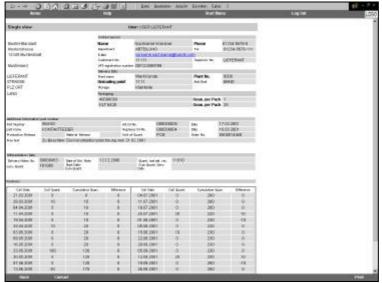
Handling:

All delivery schedule items are displayed for a selected unloading point of a certain plant in accordance with the pre-selection, with new items marked accordingly. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded. If one of these functions has already been used, the respective item is no longer marked "new".

Use the selection box in the "Select" column to define which part numbers are to be printed using the print command.

When a part number has been selected, the display changes to the single view of a delivery instruction item (refer also to <u>chapter 3.4.2.5</u>).

3.4.2.5 Delivery Instructions – Display of Delivery Instructions - Detailed View



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of Delivery Instructions for one part number

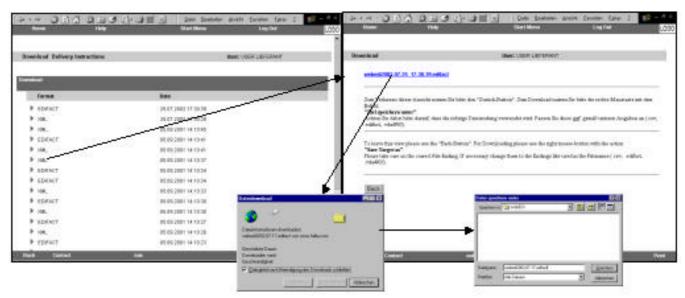
Handling:

This page is display only of an individual part number within the delivery instructions. There are no other functions available for this apart from the ones in the top and bottom bars.

Extent and meaning of the deadline items correspond to the data extent already discussed and agreed with you. The structure follows the VDA recommendation of WebEDI.

A complete sample of the delivery instructions form for individual part numbers is provided in <u>chapter 4.1</u>.

3.4.2.6 Delivery Instructions – Download (of the EDI message)



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Selection of an EDI message

Handling:

Selection of an EDI message regarding a provision date.

Use this function to select EDI messages regarding a certain provision date. The EDI message shows the delivery instructions with the complete supply schedule.

Depending on the user's requirements, the EDI messages can be downloaded in three different formats. The formats available are CSV, XML and an EDI format.

3 generations will be provided in accordance with customer requirements.

Use the "Edit" button in the bottom bar to return to the display of the delivery instructions.

Tip:

Text editors such as Wordpad or similar should be used for viewing XML files. Reason: the files could contain fields which cannot be represented in the browser.

Due to an error in Internet-Explorer 5.0 the cursor display remains visible as a sand-glass even after successful downloading. Work with the application can be continuedwithout any problems.

3.4.3 Function branch "Registration of ASN data"

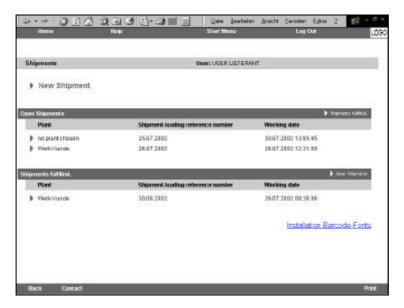
This function is used by the supplier to register all shipment-relevant data required for the dispatch of goods deliveries to the customer.

Data included in the delivery instructions sent by the customer are used as default entries for registration, as well as selection boxes for standard entries. Data transmitted by the customer in the delivery instructions includes order data such as part and order numbers, delivery data such as unloading point and delivery address as well as packaging information if applicable.

In addition, it is possible to simplify the registration of identical data (such as plant, means of transport, packaging etc.) by using registration forms (see <u>chapter 3.4.3.5</u>), which must be prepared by the Supplier Administrator for this purpose, however (refer also to <u>chapter 3.5.5</u>).

These registrations are used on the one hand to generate a EDI transmission to the WebEDI customer, and on the other, to generate all the delivery documents required for the shipment.

3.4.3.1 ASN – Control Form



Structure of the page:

Top and bottom bars: see <u>chapter 3.2</u>

Data area: Selection form for the registration/Administration of

shipment/transport and delivery note data

<u>Handling:</u> This page is used to control the processing step planned to come next

to register the ASN data.

There are 3 sections in the data area for different purposes.

In the top section, a link is offered for the registration of a new shipment.

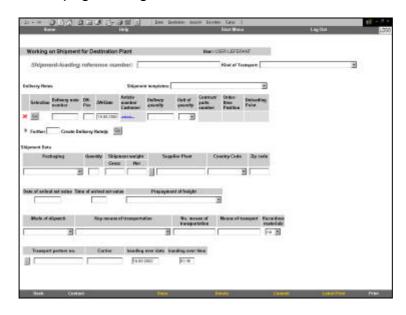
In the middle section, all open shipments are detailed, i.e. all registration activities which are stored without sending the data.

In the bottom section, ASN datas which have already been transmitted are displayed for information only.

The links within the page can be used for quick navigation when the number of data records would require scrolling.

The link "Installation Barcode Fonts" refers to an aid which is necessary for the use of labels and shipping orders.

3.4.3.2 ASN – Registration Form – Shipment Level Blank page as registration form



Structure of the page:

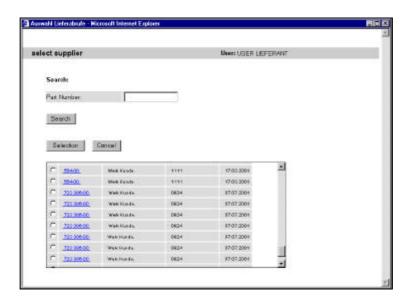
Top and bottom bars: see <u>chapter 3.2</u>

Data area: Registration form on the shipment level

Handling:

The concept is to hand over all customer-specific data in the Delivery Instruction to WebEDI if possible, so that these data can be used as default for the ASN function.

Registration of the data should start with the input of the "Article number customer". This opens an additional form where the article number to be delivered must be selected (see screenshot).



In this window the part number (= article number) can optionally be selected from the list or determined using the search function. The list is displayed in a separate frame for more clarity.

Use the link behind the part number to view the associated delivery instruction.

Once this selection has been made, you can continue to register the data. Please note that some of the fields can be defined as obligatory, i.e. the registration of the associated information is a pre-requisite for the successful sending or storing of the data.

These fields are displayed differently in the form (color highlighted and/or written in italics).

An example of a completed form is shown on the next page.

| Book | Start Mane | Ling Ord | Ling Ord | Transporter | Line of Transporter | Li

Completed page - example

Handling:

This page has some functions in the data area and in the bottom bar which are briefly described below.

Delivery note area:

Red cross: This line will be deleted.

"Go" button. Additional data may be registered pertaining to this line (see chapter 3.4.3.3)

"Further ____ Create delivery note(s)" + Go-button: This form is used to specify the number of delivery notes for which additional registration lines are to be displayed in this form.

Bottom bar:

Save: The shipment data are saved.

Delete: All the data for this shipment are deleted. This does not affect the article number data which have been determined from the Delivery Instruction data.

Commit: Registration of the shipment is concluded. This is carried out by checking that all the obligatory fields have been completed correctly, storing the data and displaying the following form (see chapter 3.4.3.4). This subsequent form displays all the registered data so that they can be checked for correctness and specific printing of the required delivery notes.

Label print-out: Use this function to print out the labels belonging to this shipment. The application provides a print routine for this which creates one single label for each packing item in the form of a PDF output.

An <u>example of a label is shown in chapter 4.2.1</u> Later, additional notes on the purpose and the content of the field contents will be provided here.

Other registration fields:

All other fields are completed by means of selection boxes or direct registration. Where the field format allows, the format will be checked directly after registration (e.g. correct data format).

Explanation of the registration fields:

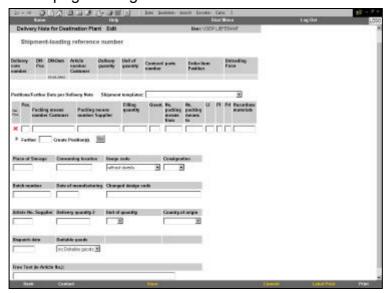
further information about the registration fields is given in chapter 4.2.2.

Note:

A label can only be printed if data about the packing item have been registered on the delivery note level, i.e. above all the number of the packing item.

If no relevant data has been registered, a PDF file containing one white sheet will printed if the "Print label" button is selected at the moment.

3.4.3.3 ASN – Registration Form – Delivery Note Item Level Blank page as registration form



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Registration form on the delivery note position level

Handling:

The line under the entry Shipment number is a reference to the shipment level. For clarification, the data already registered for the delivery note item are displayed in this line.

The notes on the registration on the shipment level apply by analogy to all further entries.

In addition, care must be taken that following selection of a part number, all the packaging information sent with this part number are given in the packing items registration lines on the additional data level.

A complete example is provided following.



Completed page - example

Handling:

This page has some functions in the data area and in the bottom bar which are briefly described below.

Delivery note area:

Red cross: This line will be deleted.

"Further ____ Create Position(s)" + Go-button: You can specify the number of packing items for which additional registration lines are to be displayed in this form.

Bottom bar:

Save: The item data are saved.

Commit: Registration of the shipment is concluded. This is carried out by checking that all the obligatory fields have been completed correctly, storing the data and displaying the following form (see chapter 3.4.3.4). This subsequent form displays all the registered data so that they can be checked for correctness and specific printing of the required delivery notes.

Explanation of the registration fields:

further information about the registration fields is given in chapter 4.2.2.

3.4.3.4 ASN – Registration Form - Display of All Data prior to EDI-Transmission

Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of all shipment data prior to printing of the Delivery

Papers or initiation of ASN transmission

Handling:

This page is display only of the data registered in connection with a shipment. There are no other functions available for this apart from the ones in the top and bottom bars.

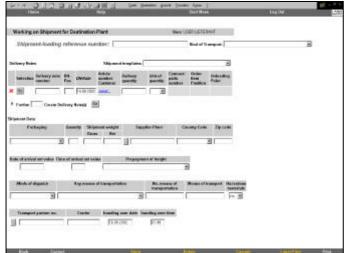
It is provided to check the data registered and to print the required Delivery Papers.

The structure is the same as the two previous forms (<u>chapter 3.4.3.2</u> for all lines starting at the left screen border and <u>chapter 3.4.3.3</u> for all right-indented lines starting with a red arrow).

The structure of the print-outs, generated via the creation of a PDF file like all other print outputs within the WebEDI solution, is explained in chapter 4.2.

If the control view shows that all data reflect the actual shipment, the ASN transmission can be triggered via the "Transmit" function button. This generates a message which is sent to the appropriate merchandise information system at the customer's.

3.4.3.5 ASN – Use of Shipment Templates





Shipment level

Delivery note item level

Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Registration form on the ASN function

Handling:

This function simplifies the registration of information which is continually repeated. It can be used both on the shipment and delivery note item levels. Generation and Administration of the templates is carried out by the administrator at the supplier's.

About the application:

When a template is selected on the shipment data level, ALL the default fields are added at the position where they were set up in the template (if 3 lines with packing items are used for a delivery note item, in which the 2nd line remains empty, these values are added in exactly this order.)

When a template is selected on the delivery note item level, however, only the entries on this level are entered, but not the data on the shipment level. This prevents shipment data already registered being overwritten when registering data on the additional data level.

It is possible to use several templates one after the other. This leads to the data of the template subsequently selected being overwritten referring to fields. It is thus important in this case to keep to a particular sequence.

Tip:

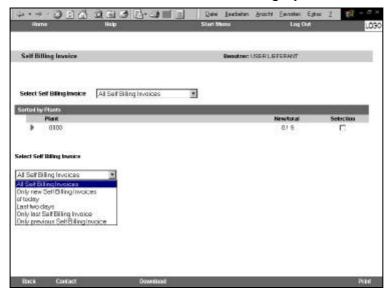
When using templates it is very important to check the data to be sent after clicking the "Commit" button.

3.4.4 Function Branch ERSs/SBIs

The ERS/SBI notice is a modern instrument used to invoice deliveries. It optimizes business relations by faster and more cost-effective processing.

ERS/SBI accounting is based on the deliveries (quantities of goods received) registered by the customer and the order prices with the terms and conditions for the order stored by the customer in his data system.

3.4.4.1 ERSs/SBIs - Selection Form – Sorting by Plant



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of ERSs/SBIs, sorted by plants

Handling:

This page shows how many ERSs/SBIs are listed under the heading "New/Total" sorted according to plant. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded until a session in WebEDI, i.e. if one of these functions has already been used, the respective item is no longer marked "new".

The extent of the details displayed can be changed using the selection box "Select ESRs/SBIs". At the moment, the following selections are available: All ESRs/SBIs, Only new ESRs/SBIs, Of today, Last two days, Only last ESR/SBI, only ESR/SBI.

Use the "Selection" selection boxes to define for which plants ALL individual items are to be printed. By clicking on the name of a part number directly, you will be connected to a subsequent page which is explained in chapter 3.4.4.2.

The "Download" link leads to an extra page (refer also to <u>chapter</u> 3.4.4.5), which makes the selection of EDI messages possible in different file formats.

DO DE DE LA LES DE L'ANDRE DE L'A 0000 123466-3 08.08.2001 -279,93 EUR 121456-3 08.08.1001 -279,93 EUR Detail view Coverview. 08.08.2001 -219,93 EUR 123456-3 122456-2 he de anot 147705EUB Detailmen 1,477,05 EUR 123450-2 08.08.2001 Detailview 123456-2 08.08.1001 1,477,05 EUR Detail view 122456-1 08.08,2001 12.817,61 EUR 133456-1 DR DR 3001 1291761EUR Detailstee 127456-1 08.08.2001 12.817.61 EUR Detailview

3.4.4.2 ERSs/SBIs – All ERSs/SBIs of a Plant

Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of ERSs/SBIs (in general & for one particular plant)

Handling: Display of all the ERSs/SBIs of a plant

All ERSs/SBIs are displayed for a selected plant in accordance with the pre-selection, with new items being marked "new" accordingly. However, here too, only those items are "new items" which, after provision in WebEDI, this user has neither displayed, printed nor downloaded until a session in WebEDI, i.e. if one of these functions has already been used, the respective item is no longer marked "new".

Use the "Selection" selection boxes to define which ERSs/SBIs are to be printed with a command.

Selecting the link at the end of each line optionally displays the single view of a cover sheet (<u>chapter 3.4.4.3</u>) or the associated detailed view (<u>chapter 3.4.4.4</u>).

The "Download" link leads to an extra page (refer also to <u>chapter</u> 3.4.4.5), which makes the selection of EDI messages possible in different file formats.

3.4.4.3 ERSs/SBIs – Cover Sheet of a ERS/SBI



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of the cover sheet of a ERS/SBI

<u>Handling:</u> This page displays the cover sheet of a ERS/SBI. There are no other

functions available for this apart from the ones in the top and bottom

bars.

The "Detailed view" function in the bottom bar changes to the associated detailed view, the structure and handling of which are

described in chapter 3.4.4.4.

Due to legal requirements, the "Print" function always prints a

combination of cover sheet and detailed view.

Relevant examples are provided in <u>chapter 4.3</u>.

3.4.4.4 ERSs/SBIs – Detailed View of a ERS/SBI



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of detailed view of a ERS/SBI

Handling: This page displays the detailed view of a ERS/SBI. There are no other

functions available for this apart from the ones in the top and bottom

bars.

The "Cover sheet" function in the bottom bar changes to the associated cover sheet, the structure and handling of which are

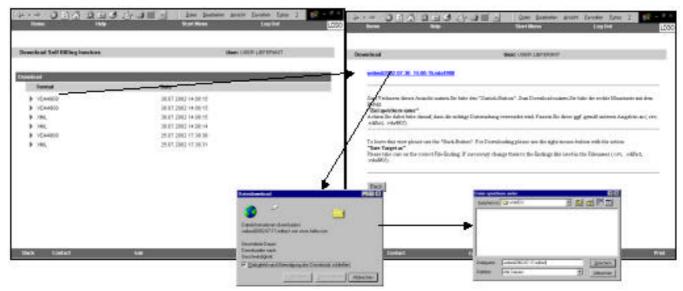
described in chapter 3.4.4.3.

Due to legal requirements, the "Print" function always prints a

combination of cover sheet and detailed view.

Relevant examples are provided in chapter 4.3.

3.4.4.5 ERSs/SBIs – Download (of the EDI message)



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Selection of an EDI message

<u>Handling:</u> Selection of an EDI message regarding a provision date.

Use this to download a complete ERS/SBI as an EDI message in XML

or EDI format in accordance with customer guidelines.

Use the "Edit" button in the bottom bar to return to the display of the

ERSs/SBIsERSs/SBIs.

Tip: Text editors such as Wordpad or similar should be used for viewing

XML files. Reason: the files could contain fields which cannot be

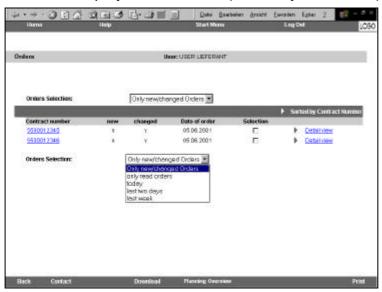
represented in the browser.

EDI messages can be viewed in the same way.

Due to an error in Internet-Explorer 5.0 the cursor display remains visible as a sand-glass even after successful downloading. The application can, however, be used further without any problems.

3.4.5 Function Branch Single Orders

3.4.5.1 Orders – Display of the Orders (sorted by order date)



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

Handling:

This page shows how many new and/or changed orders are listed in the system, sorted according to order date. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded until a session in WebEDI, i.e. if one of these functions has already been used, this position is no longer marked "new". Changed items are so-called order changes in which an order already in the ERP system is changed and then used again.

The extent of the details displayed can be changed using the selection box "Orders Selection". At the moment, the following selections are available: Only new/changed orders, Only read orders, Today, The last 2 days, Last week.

Use the "Selection" selection boxes to define which orders are to be printed. By clicking on the name of a part number directly, you will be connected to a subsequent page which is explained in chapter 3.4.5.2.

The "Detailed view" link leads to a detailed view of an Order (refer also to chapter 3.4.5.5).

The "Sorted by part number" link can be used to change to this sorting version. This sorting option is described in chapter 3.4.5.3.

The "Download" link leads to an extra page (refer also to <u>chapter</u> 3.4.5.6), which makes the selection of EDI messages possible in different file formats.

3.4.5.2 Orders – Display of all messages to an Order



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

Handling:

All the existing items relevant for a selected part number are listed, whereby the positions are marked to show whether they are the original orders or have been changed. However, here too new items are those items which, after provision in WebEDI, this user has neither displayed, printed nor downloaded until a session in WebEDI, i.e. if one of these functions has already been used, the respective item is no longer marked "new".

Use the "Selection" selection boxes to mark which positions are to be printed with a command.

The "Detailed view" link leads to a detailed view of an Order (refer also to <u>chapter 3.4.5.5</u>).

| Date | Beaching | Breach | Beaching | Breach | Beach | Beach

3.4.5.3 Orders – Display of Orders (sorted by part number)

Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

Handling:

This page shows how many new and/or changed orders are listed in the system, ordered by part description. New items are those items which, after provision in WebEDI, a supplier has neither displayed, printed nor downloaded until a session in WebEDI, i.e. if one of these functions has already been used, this position is no longer marked "new". Changed items are so-called order changes in which an order already in the ERP system is changed and then used again.

The extent of the details displayed can be changed using the selection box "Orders Selection". At the moment, the following selections are available: Only new/changed orders, Only read orders, Today, The last 2 days, Last week.

Use the "Selection" selection boxes to define which orders are to be printed. By clicking on the name of a part number directly, you will be connected to a subsequent page which is explained in chapter 3.4.5.2.

The "Detailed view" link leads to a detailed view of an Order (refer also to chapter 3.4.5.5).

The "Sorted by order date" link can be used to change to this sorting version. This sorting option is described in chapter 3.4.5.1.

The "Download" link leads to an extra page (refer also to <u>chapter</u> 3.4.5.6), which makes the selection of EDI messages possible in different file formats.

3.4.5.4 Orders – Request for a Schedule Summary



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Limitation of the selection, collective print-out

Handling:

A pure auxiliary function for the user, this feature is used to give the user a summary of the delivery dates specified in the individual view (see <u>chapter 3.4.5.5</u>) within the area of the order items.

Once the "from-to" dates have been entered, the user receives a summary of all the order items contained in orders for which a delivery is expected within the period (or on the date) entered.

Hit list display:



This list contains all the items with a delivery date within the period given. Apart from the delivery date, the order number, position and part number with brief description are also listed.

The link on the delivery date leads to the individual view of the order. This is explained in more detail in the following <u>chapter 3.4.5.5</u>.

3.4.5.5 Orders – Display of Orders - Detailed View



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Display of an order

Handling: This page is merely a display of an Order. There are no other

functions available for this apart from the ones in the top and bottom

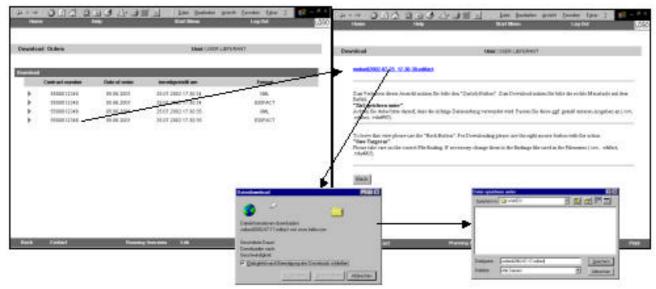
bars.

The extent and meaning of the schedule positions correspond to the extent of data already agreed with yourselves. The structure

corresponds to the VDA recommendations for WebEDI.

A complete example of an order is provided in chapter 4.4.

3.4.5.6 Orders - Download (of the EDI message)



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Selection of an EDI message

Handling:

Specific selection of an EDI message regarding a provision date.

Use this to download the respective EDI message in XML or EDI format in accordance with the guidelines, which contains information about an order for a certain date. Since orders can be modified, the user must note any modification history for this order.

Use the "Edit" button in the bottom bar to return to the display of the Orders or the link "Schedule summary" to lead to the relevant request form.

Tip:

Text editors such as Wordpad or similar should be used for viewing XML files. Reason: the files could contain fields which cannot be represented in the browser.

EDI messages can also be viewed in the same way.

Due to an error in Internet-Explorer 5.0 the cursor display remains visible as a sand-glass even after successful downloading. The application can, however, be used further without any problems.

3.4.6 Function Branch File Download

Display of directory(s)



Display of download file(s)



Download



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Download of any file formats

(not delivery instructions, Orders, ERSs/SBIs)

Handling: This function is used by the customer's Administration to provide you

with any kind of file formats independent of the other functions.

These are provided optionally in sub-directories (symbolised by $\stackrel{\square}{=}$ => example on the left) or directly (symbolised by $\stackrel{\square}{=}$ => example on the right). Changing to a sub-directory is via the link on the directory name.

The file is then downloaded either via the link on the file name or by ticking the box and clicking the "Download" button. The browser selection window already described then appears.

3.5 Administration

3.5.1 Admin-User Supplier: Selection Page



The above page is the start page AFTER successful logon.

One of the functions on the left border can be selected for WebEDI.

Use the top and bottom bars to generally control the application.

Structure of the page:

Top and bottom bars: see chapter 3.2

Function bar: Available functions are displayed
Data area: Start page supplier administrator
Handling: Selection of a link for further processing.
The following functions are available:

"User-Administration" is explained in <u>chapter 3.5.2</u>, the function "Master Data" in <u>chapter 3.5.3</u>, notes about the function "Connecting Supplier" can be found in <u>chapter 3.5.4</u>, the "Change password" function is designed in the usual way, i.e. the old password is required to change the password and the new password has to be repeated for confirmation.

The extended function "Advanced Shipping Notes" (chapter 3.5.5) is used to define so-called "Shipment templates" which are used to simplify the registering of delivery notice data and can be used by supplier users according to the description in chapter 3.4.3.5.

3.5.2 Admin-User Supplier: User-Administration



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Maintain/set up new/delete users
Handling: There are three options available

There are three options available:
- Set up new user

- Edit data of existing user

- Delete user

This last option deletes an entry, the edit function opens the following page described in <u>chapter 3.5.2.1</u>, where the user-specific data can be maintained, and the set-up function displays a window of the kind shown in <u>chapter 3.5.2.1</u> in which all fields are empty.

In this summary you can move directly to the Administration form via the link on the name.

The structure with the buttons and the output in a frame is designed for quick access in the case of a larger number of user data.

| Section | Sect

3.5.2.1 Admin-User Supplier: Edit User – Administration Form

Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Assignment of rights to a supplier user

Handling:

There are two sections: Administration of master data (top section) and assignment of rights (bottom section).

In the first section, person-related data including the password are assigned. The user should change the password after logging on for the first time.

The WebEDI application will later demand that the password be changed at regular intervals for reasons of security.

In the bottom section rights can be assigned as described below:

<u>Release Alert</u>: The Administrator can use this function to ensure that warnings he receives for delivery instructions with the status "new" are passed on to the user as well.

PO Alert: The Administrator can use this function to ensure that warnings he receives for Orders with the status "new" are passed on to the user as well.

New ASN <u>Info</u>: The Administrator can use this function to ensure that his users receive any message about Orders newly provided in WebEDI.

In all three cases (DI Alert, Order Alert and Info Orders), however, the supplier administrator remains the customer contact in case of any problems.

Message: At the moment, only the e-mail channel is implemented.

<u>Supplier:</u> Here, the administrator assigns the supplier numbers the user is responsible for. These are usually clearly connected with locations.

<u>Rights</u>: Here, the administrator assigns the function bar functions which are to be available to a user under his user ID (refer also to <u>chapter 3.4.1</u>). The selections made here make the relevant functions available to the user.

At the moment, the following functions are available:

DI: Delivery Instructions

ASN: Delivery and Transport Data (Advanced Shipping Notes)

SBI: ERS/SBI Order: Order Download

Using the buttons under the Assign Rights section, the administrator can either send the changes made in the fields to the user database ("Save") or reject the changes ("Abort").

3.5.3 Admin-User Supplier: Master Data



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Administration of master data (address) of the supplier

<u>Handling:</u> Here you can change the address data in your master data in

WebEDI. The entries made here are used both for printing delivery

instructions and ERSs/SBIs and in the delivery papers.

The field numbers (= supplier number in customer system) as well as DI/Order warning fields are read-only fields, since they deal with

control information from/for the customer.

CAUTION: Please also inform your contact in Purchasing at the customer's about

this change!

Note: Before a Release warning is sent, a message can be sent from the

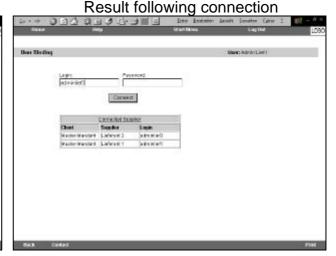
supplier planner. The relevant set-up must be requested from the

customer by the supplier administrator.

3.5.4 Admin-User Supplier: Supplier Connection

Log in of the account to be connected





Structure of the page:

Top and bottom bars: see <u>chapter 3.2</u>

Data area: Connection of access rights in different clients

Handling: By entering your valid user ID and the relevant password, you as the

supplier administrator have the possibility of bringing together the user accounts of 2 or more customers in WebEDI who are administered by

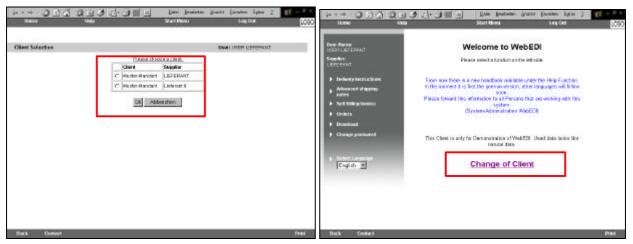
different clients.

Purpose: The aim of this function is to enable suppliers to log on once and then

be able to work in different clients and change between these without

having to log on separately for each.

3.5.4.1 Changed Logon of a User / Changed Handling following Logon



Structure of the page:

Top and bottom bars: see <u>chapter 3.2</u>

Data area: Changes in handling for users

Handling: Following logon, the left-hand window appears for connected

accounts, in which the customer whose data is to be accessed must

be selected by the user.

This is followed by a start page (right) with an additional link in the data area "Changing the client". Using this link, the user can change

to another customer without having to log on again.

Purpose: This procedure makes it possible to work with WebEDI by means of a

so-called "Single Sign On", i.e. one log-in process for all the

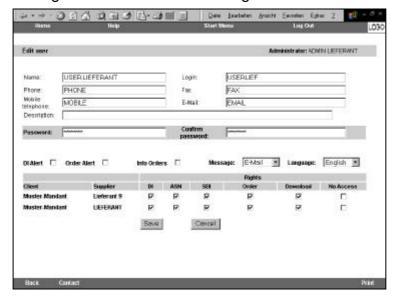
necessary work. The aim of the procedure "Changing the client" is to avoid the mixed representation of the data of different customers, a procedure as is sometimes carried out on electronic marketplaces.

Important note: If as a suppler administrator you have carried out a connection of

accounts as described above, please inform your users about the

handling changes!

3.5.4.2 Admin-User Supplier: Changes in Administration Dialogue for User Administration



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Changes in handling for administrators

Handling: Compare with chapter 3.5.2.1:

Here it is possible to assign rights to users in tabular form. The additional column "No access" means that no functions are possible for the user under the relevant client. In the above case (2 clients connected with all rights of both clients) the user would be able to

select a client as described under chapter 3.5.4.1.

<u>Important note:</u> If as the supplier administrator you have connected accounts as

described above and set up your system in such a way that users have access rights to more than one client, please inform your users

accordingly about handling the selection!

3.5.5 Admin-User Supplier: Enclosure Registration Template for ASN function



Structure of the page:

Top and bottom bars: see chapter 3.2

Data area: Administration of shipment templates for ASN registration of the

supplier - summary -

Handling: This summary shows all the shipment templates already stored,

sorted in descending order according to their last editing date.

The link "New shipment template" leads to a blank page (as illustrated

in the following).

Via the link on the name (e.g. "Test1") you call up a template in modification mode and can store this again according to your

requirements.

You can delete a template by placing a red cross in front of it.



Blank page as registration form

Handling:

The structure of this page follows the registration forms of the ASN function, whereby however - for simplified registration - the levels shipment and additional data are both included in one form.

The registration mechanisms are identical with the ASN functions (see chapter 3.4.3.2 ff.)

Fields where no registration is to take place are nonetheless displayed in this form for better comprehensibility of information, but no entries can be made in these fields.

4. <u>Explanation of the Subject Contents</u>

Here additional information about the type of data transmitted or used is provided if and when required. This chapter will be extended on request or when new functions are installed.

4.1 Structure of a Delivery Instruction & Purpose of Information Transmitted (refer also to chapter 3.4.2.5)

	erani		CONTACT	PERSON				
Muster-Man	dant		Name			Phone		
Musterstrass	21		Nachname V	and same to the		01234-5678-0 Fax		
Musterstrass	е		Department ABTEILUNG			01234-5678-1	11	
12345 Must	terstadt				@kunde.com	01204 0010 1	3.5	
				n No. DE1234				
Musterland			Customers No.	11111		Suppliers No. LIEFERANT		
			DELIVERY D	DATA				
LIEFERANT			Plant name			Plant No.		
STRASSE			Werk Kunde			0000 Add. Dest.		
STRAGGE			Unloading p Storage	Kleinteile		BAND		
PLZ OR	T		PACKAGING	and the second	7.1	DAND		
1007E 256			48000000	d0	Qua	n. per Pack 1		
LAND			KLT 6428		Qua	n. per Pack 25	5	
ADDITIONAL	LINFORMATIO	N DADT NIME	DED					
Part number		I PART HOME	PLIN .		Act. DI-No.	Date		
564-00					000000005	17-MAR	-01	
Part name	mary state				Replaces DI-No.	Date	DIACES.	
KONTAKTFE	227,017,000				000000004	10-MAR	-01	
Production I	Release Mate	rial Release	Unit of Qua	nt.	Order No.			
V. 05.06.96			PCE		5500006533			
	ATION DATA		PCE		5500006533			
	IATION DATA	521460	PCE Start Date-Cum-Q		*	ntZero Date		
DIFFERENT	t.	521460 0000469	Start Date-Cum-Q	saint.	*		1544	
DIFFERENTI cumQuan Delivery Notes	t.		Start Date-Cum-Q	saint.	CumQua		1544	
DIFFERENTI cumQuan Delivery Notes	t.		Start Date-Cum-Q	saint.	CumQua		1544	
DIFFERENTI cumQuan Delivery Notes Positions	t. No.	00000469 p	Start Date-Cum-Q Date	uant. 15~	CumQua JAN-01 Quantity	Cumulative	Difference	
DIFFERENTI cumQuan Delivery Notes Positions Date	t. No. Call Quant.	00000469 p	Start Date-Cum-Q Date Difference	uant. 15 Date	CumQua JAN-01 Quantity Call Quant.	Cumulative Quan.	Difference	
DIFFERENT cumQuan Delivery Notes Positions Date 20.03.2001	t. No. Call Quant. 25	Cumulative Quan.	Start Date-Cum-Q Date Difference	Date 10.07.2001	CumQua JAN-01 Quantity Call Quant.	Cumulative Quan. 265	Difference	
DIFFERENTI cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001	t. No. Call Quant. 25	Cumulative Quan.	Start Date-Cum-Q Date Difference 0 -10	Date 10.07.2001 17.07.2001	CumQua JAN-01 Quantity Call Quant.	Cumulative Quan. 265 290	Difference	
DIFFERENTI cumQuan Positions Date 20.03.2001 27.03.2001 03.04.2001	t. No. Call Quant. 25 15	00000469 Cumulative Quan. 25 40 50	Start Date-Cum-Q Date Difference 0 -10 0	Date 10.07.2001 17.07.2001 24.07.2001	CumQua JAN-01 Quantity Call Quant. 10 25	Cumulative Quan. 265 290 300	Difference -1 1	
DIFFERENTI cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001 03.04.2001 10.04.2001	t. No. Call Quant. 25 15 10 15 5	00000469 Cumulative Quan. 25 40 50 65	Difference 0 -10 0 5 -5	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30	Cumulative Quan. 265 290 300 320 350 360	Difference -1 1	
DIFFERENT cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001 03.04.2001 10.04.2001 18.04.2001 24.04.2001	t. No. Call Quant. 25 15 10 15	00000469 Cumulative Quan. 25 40 50 65 70	Start Date-Cum-Q Date Difference 0 -10 0 5 -5	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 08.07.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30	Cumulative Quan. 265 290 300 320 350	Difference -1 1	
DIFFERENTI cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001 03.04.2001 10.04.2001 18.04.2001 24.04.2001 02.05.2001	t. No. Call Quant. 25 15 10 15 5	00000469 Cumulative Quan. 25 40 50 65 70 90	Date Difference 0 -10 0 5 -5 10 0	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 08.07.2001 14.08.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10	Cumulative Quan. 265 290 300 320 350 360	Difference -1 1	
DIFFERENTI cumQuan pelivery Notes Positions Date 20.03.2001 27.03.2001 03.04.2001 10.04.2001 18.04.2001 24.04.2001 02.05.2001 08.05.2001	t. No. Call Quant. 25 15 10 15 5 20	00000469 Cumulative Quan. 25 40 50 65 70 90 110	Date Difference 0 -10 0 5 -5 10	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 08.07.2001 14.08.2001 21.08.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25	Cumulative Quan. 265 290 300 320 350 360 385	Difference -1 1	
DIFFERENTI cumQuan Positions Date 20.03.2001 27.03.2001 10.04.2001 18.04.2001 24.04.2001 24.04.2001 02.05.2001 08.05.2001 15.05.2001	t. No. Call Quant. 25 15 10 15 5 20 20	00000469 Cumulative Quan. 25 40 50 65 70 90 110 120 135 145	Date Difference 0 -10 0 5 -5 10 0 -5	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 08.07.2001 14.08.2001 21.08.2001 28.08.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25 15	Cumulative Quan. 265 290 300 320 350 360 385 400	Difference -1 1	
DIFFERENTI cumQuan Positions Date 20.03.2001 27.03.2001 10.04.2001 18.04.2001 24.04.2001 02.05.2001 15.05.2001 22.05.2001	t. No. Call Quant. 25 15 10 15 5 20 20 10	00000469 Cumulative Quan. 25 40 50 65 70 90 110 120 135	Date Difference 0 -10 0 5 -5 10 0 -5	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 08.07.2001 14.08.2001 21.08.2001 28.08.2001 04.09.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25 15	Cumulative Quan. 265 290 300 320 350 360 385 400	Difference -1 1	
DIFFERENTI cumQuan Positions Date 20.03.2001 27.03.2001 03.04.2001 10.04.2001 18.04.2001 24.04.2001 02.05.2001 08.05.2001 15.05.2001 22.05.2001 29.05.2001	t. No. Call Quant. 25 15 10 15 20 20 10 15	00000469 Cumulative Quan. 25 40 50 65 70 90 110 120 135 145	Date Difference 0 -10 0 5 -5 10 0 -5	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 14.08.2001 21.08.2001 28.08.2001 04.09.2001 11.09.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25 15 10 5	Cumulative Quan. 265 290 300 320 350 360 385 400 410 415	Difference -1 1	
DIFFERENTI cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001 10.04.2001 18.04.2001 24.04.2001 02.05.2001 08.05.2001 15.05.2001 22.05.2001 29.05.2001 06.06.2001	t. No. Call Quant. 25 15 10 15 20 20 10 15 10 20	00000469 Cumulative Quan. 25 40 50 65 70 90 110 120 135 145 165	Difference 0 -10 0 -5 10 0 -5 0 0 0	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 14.08.2001 21.08.2001 28.08.2001 04.09.2001 11.09.2001 18.09.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25 15 10 5	Cumulative Quan. 265 290 300 320 350 360 385 400 410 415	Difference -1 1	
DIFFERENTI cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001 10.04.2001 10.04.2001 24.04.2001 02.05.2001 15.05.2001 15.05.2001 29.05.2001 29.05.2001 12.06.2001	t. No. Call Quant. 25 15 10 15 20 20 10 15 10 20 0	00000469 Cumulative Quan. 25 40 50 65 70 90 110 120 135 145 165 165	Difference 0 -10 0 5 -5 0 0 0 0 0 0 0	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 08.07.2001 14.08.2001 21.08.2001 28.08.2001 04.09.2001 11.09.2001 18.09.2001 25.09.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25 15 10 5	Cumulative Quan. 265 290 300 320 350 360 385 400 410 415 430 440	Difference -1 1	
DIFFERENT cumQuan Delivery Notes Positions Date 20.03.2001 27.03.2001 03.04.2001 10.04.2001 18.04.2001	t. No. Call Quant. 25 15 10 15 20 20 10 15 10 20 20 20 20 20 20 20 20 20 20 20 20 20	00000469 Cumulative Quan. 25 40 50 65 70 90 110 120 135 145 165 165 185 185	Difference 0 -10 0 -5 -5 0 0 0 0 0	Date 10.07.2001 17.07.2001 24.07.2001 31.07.2001 14.08.2001 21.08.2001 28.08.2001 04.09.2001 11.09.2001 18.09.2001 25.09.2001 02.11.2001	CumQua JAN-01 Quantity Call Quant. 10 25 10 20 30 10 25 15 10 5	Cumulative Quan. 265 290 300 320 350 360 385 400 410 415 430 440 450	Difference	

Additional information about some of the fields used:

Customer contact	
VAT ID number customer	VAT ID number of the customer
Customer number	Number the customer has been allocated by the supplier.
Supplier number	Number the customer has allocated to the supplier.
Delivery data, customer	
Information about delivery an	nd usage points at the customer's
Packaging	
Description of packaging (Column 1)	Clear text description or key for the packaging to be used for this part number.
Quantity per pack (Column 2)	Reference quantity of the packing means named
Information about the part nu	mber
Number of the current delivery instructions	Serial number allocated by the customer
Date of the current delivery instructions	Date the delivery instructions were drawn up
Number of the last delivery instructions	Number of the delivery instructions replaced by the current ones.
Date of the last delivery instructions	Date of the delivery instructions replaced by the current ones.
Production release	Date as acceptance obligation (is not being used at the moment)
Material release	Date as acceptance obligation (is not being used at the moment)
Differentiation data	
Cum. quantity	Cumulated quantity figure: extrapolation of the materials accepted by the customer at Incoming Goods.
Start date cum. quantity	Starting date for extrapolation of the cumulated quantity figure: Date from which the cum. quantity has been counted.
Cum. quantity zero date	Cum. quantity achieved by the "Start date cum. quantity". (Serves to continue records beyond the zero point.)
Delivery note no.	Number of the delivery note of the last goods received
Date	Date of the delivery note of the last goods received
Quantity	Quantity of the last goods received
Positions	
Date	Date on which a delivery is due according to the delivery instructions agreement.
Call quantity	Quantity to be delivered on a certain delivery date.
Cum. quantity	Cumulation of the call quantities listed in these delivery instructions.
Difference	Difference in call quantities: Difference in comparison with the previous delivery instructions on the date given, taking account of goods received in the meantime.

4.2 Structure of "Registration of ASN data" & Purpose of the Information to be transmitted

4.2.1 Examples of the Delivery Papers

Example of a label print-out (refer also to chapter 3.4.3.2)



A VDA-conform label is generated for every packing item listed.

Contents and structure of this label correspond with VDA recommendation 4905/4.

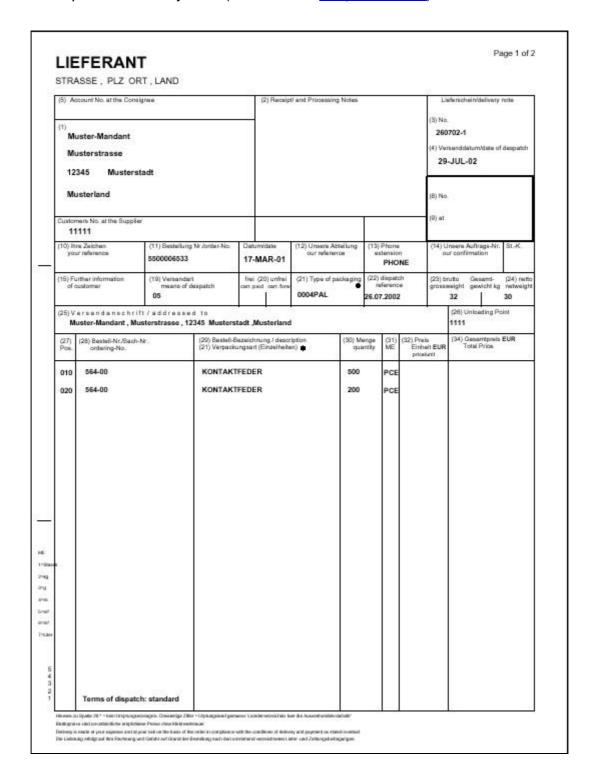
CAUTION: A label is only generated if the fields "Packing item no. from"

and "Packing item no. to" have been filled out on the "Edit

delivery note item" level (refer also to chapter 3.4.3.3).

At the moment a single label is generated per packing item number.

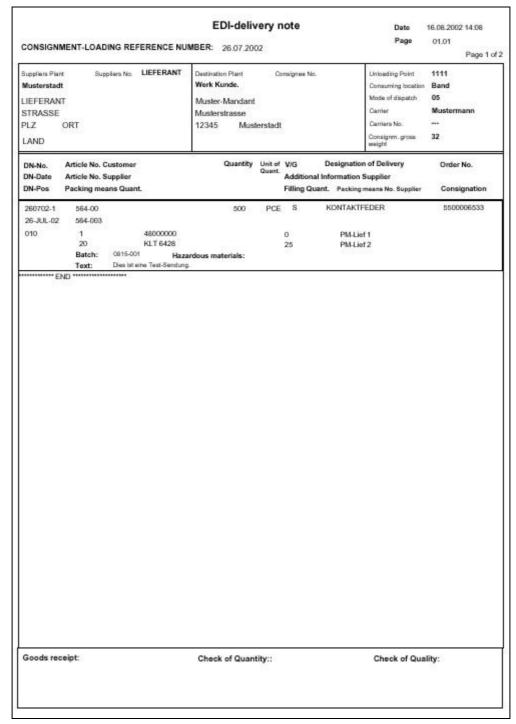
Example of a delivery note (refer also to chapter 3.4.3.4)



Contents and structure of this delivery note correspond to VDA recommendation 4994.

One delivery note is generated per unloading point given.

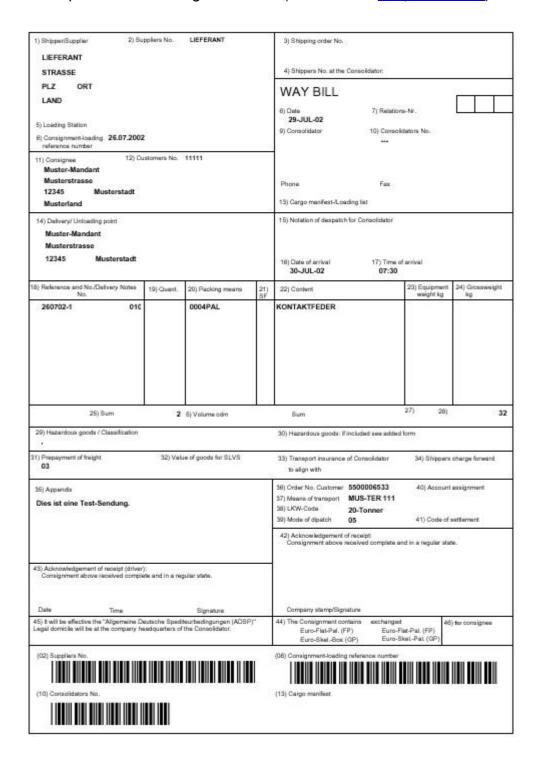
Example of an EDI delivery note (refer also to chapter 3.4.3.4)



Contents and structure of the EDI delivery note correspond to VDA recommendation 4912.

One EDI delivery note is generated per unloading point given.

Example of a forwarding instruction (refer also to chapter 3.4.3.4)



Contents and structure of the forwarding order correspond to VDA recommendation 4922.

One forwarding order is generated per unloading point given.

4.2.2 Explanations of the registration fields

Registration form shipment/delivery note level

(Refer to chapter 3.4.3.2 for an example of a form)

(Itelel to <u>chapt</u>					
Shipment number	Is allocated by the user; Uniqueness within one calendar year is checked.				
Code for special delivery	Standard setting: normal delivery. Deviations must be agreed with planners.				
Delivery notes					
Delivery note number	Is allocated by the user; Uniqueness within one calendar year is checked.				
DN-pos	Consecutive within one delivery note.				
DN-date	Is pre-allocated by the system; can be overwritten.				
Customer part number	Customer's part number; is selected from the numbers in the current delivery instructions and cannot be overwritten.				
Delivery quantity	To be entered by the user				
Quantity unit,	Are also pre-allocated from the delivery instructions following				
Order number,	selection of the part number.				
Order position,	According to VDA and DIN standards only one order number can				
Unloading point	be used per delivery note!				
Shipment data					
Type of packaging	Is pre-allocated from DI in as far as data were included. (Selection list according to VDA4913)				
Number	Number of types of packaging used (e.g. 2 pallets => 2).				
Weight of the shipment Gross Net	Total weight of the materials listed in this shipment.				
Supplier plant, country code, postcode	Clear-text input of the supplier plant; later, entries can be selected from a pre-allocated list using the " button.				
Scheduled date of arrival Scheduled time of arrival	Date + time at which - according to customer specification - the shipment should arrive (is not being used at the moment)				
InCoTerms	Indicates who has to bear how much of the freight costs. Has been agreed in advance between the customer planner and the supplier. (Selection list according to VDA4913)				
Transport Mode	Type of transport. (Selection list according to VDA4913)				
Type of Transport	Supplementary information about the transport as advance information for the customer. (Selection list according to VDA4913)				
Code for means of transport	Expression of the key for the means of transport (E.g.: mode of dispatch: own truck, key for means of transport: vehicle registration number, code for means of transport: "BI-KH 111")				
Means of transport	May be required to specify further means of transport "not self-propelled" such as a truck trailer, for example.				
Hazardous goods	Yes/no button in order to communicate on the shipment level whether the complete shipment contains any hazardous goods.				
Carrier code	Clear-text carrier; later, entries can be selected from a pre- allocated list using the " button.				
Freight carrier	Name of the driver (e.g.)				
Shipment Day	Date on which the shipment is to be handed over to the transport company. Is pre-allocated by the system but can be overwritten.				
Shipment Time	Time at which the shipment is to be handed over to the transport company. Is pre-allocated by the system but can be overwritten.				

Registration form delivery note/packing position level

(Refer to chapter 3.4.3.3 for an example of a form)

`	tor an example of a form)			
Shipment number	Information (for the user) about the current shipment			
"Delivery note" line	Information (for the user) about the delivery note (position) for which data are currently being entered.			
ositions/Additional data p				
Pos.	Serial number			
Packing part number, customer	Is pre-allocated from the delivery instructions in as far as data wer included.			
Packing part number, supplier	Analogue key of the supplier (if required)			
Quantity	Quantity of the packing means named, is also pre-allocated by the delivery instructions (if included)			
Number	Number of packing items			
Packing item no. from	Number of packing item(s)			
Packing item no. to	Number of packing item(s)			
logically. (Example: Delivery quantit containing a quantity of 20				
LI	Label Identifier. Expressions according to VDA4913: G: Mixed packing item M: Master label S: Single label (being used at the moment)			
PI	Packaging Identifier. Expressions according to VDA4913: blank/M: returnable packaging E: disposable packaging			
Prl	Property Identifier (only if field LI = M) Expressions according to VDA4913: blank: not defined K: returnable packaging, property of the customer L: returnable packaging, property of the supplier (must be returned D: returnable packaging, leased from third party (must be returned)			
Hazardous goods	To be filled out according to the specifications given in the act governing the road haulage of hazardous materials (GGVS)			
ırther data				
Warehouse	Is pre-allocated from the delivery instructions in as far as data wer included.			
Line location	Is pre-allocated from the delivery instructions in as far as data well included.			
Usage key	Expressions according to VDA4913: S: General series E: General replacement part U: Series and replacement V: Trial P: Pilot			
	Z: Additional requirementsM: Initial sampleY: SampleX: Otherblank: without specification			

Handling the WebEDI solution

Consignation	Is not being used at the moment.
Batch number	To be entered by the user.
Date of manufacture	Of the material to be dispatched by the supplier
Alteration status	Of the material to be dispatched by the supplier
Design	
Part number, supplier	Supplier key (if required)
Delivery quantity 2	Ref. to supplier part number (if deviations exist)
Unit of measure	Ref. to supplier part number (if deviations exist)
Country of origin	Of the material to be dispatched by the supplier
Dispatch date	Should this date deviate both from the delivery note date and the handover date.
Goods subject to duty	Yes/no button for part number
Free text re. part number	Can be used for any number of entries up to a maximum length of 210 characters.

All the information listed in the fields above is used in the Delivery Papers - depending on their allocation.

In addition, all the entries made/selected are displayed again in an overall summary following the "Commit" function so that they can be checked. (See <u>chapter 3.4.3.4</u>)

The Delivery Papers can be requested from this view (with the exception of the label at the moment).

4.3 Structure of ERSs/SBIs & Purpose of the Informations Transmitted Example of a ERS/SBI cover sheet (refer also to chapter 3.4.4.3)

Receiver (Supplier)	Producer (Client)	Self Billing Invoice
JEFERANT	Muster-Mandant	From 08-AUG-0
STRASSE	Musterstrasse	Due date 26-SEP-01
PLZ ORT	12345 Musterstadt	Credit Note No. 123456-1
AND	Musterland	Destinat. Plant 0000
E123456789	DE123456789	Currency EUR
IEFERANT	11111	3
let Sum	11,049.65	
alue Added Tax	1,767.95	
otal Sum	12,817.60	
iscount	0.00	

Contents and structure of the ERS/SBI cover sheet correspond to the simplified representation according to VDA recommendation 4908.

Additional information about some of the fields used:

ERS/SBI	
From	Date on which the ERS/SBI was drawn up.
Payment date	Date on which the ERS/SBI is due.
Slip number	Number under which the ERS/SBI is drawn up and filed at the customer's.
Destination plant	Customer plant which accepted the delivery and triggers the respective ERS/SBI.
Currency	Currency in which the complete ERS/SBI has been calculated.
Positions	
Net ERS/SBI	Net amount of the ERS/SBI.
Tax	Amount of value added tax
Total ERS/SBI	Overall sum of the ERS/SBI
Discount	Agreed discount if applicable

Example of a detailed view of a ERS/SBI (refer also to chapter 3.4.4.4)

3332		
om 08-AUG-01 e date 26-SEP-01 edit Note No. 123456-2 estinat. Plant 0000 errancy EUR		
78-0 78-999		
Sum		
1		
1,197.1		
Sum		
1		
279.9		
1,477.0		

Contents and structure of the detailed view of the ERS/SBI correspond to the simplified representation according to VDA recommendation 4908.

Additional information about some of the fields used:

ERS/SBI	imation about some of the fields used.
From	Date on which the ERS/SBI was drawn up.
Due date	Date on which the ERS/SBI is due.
Slip number	Number under which the ERS/SBI is drawn up and filed at the customer's.
Destination plant	Customer plant which accepted the delivery and triggers the respective ERS/SBI.
Currency	Currency in which the complete ERS/SBI has been calculated.
Customer contact	
	Is not being used at the moment.
Positions	5
Delivery note number	Delivery note the ERS/SBI is referring to.
Date	Date of the delivery note
TC	Transaction code. Expressions according to VDA4908: 01 = Incoming goods 02 = Correction of incoming goods 03 = Return shipment 04 = Consignation material 05 = Transport damage
	97 = Return delivery/cancellation 99 = Other
Part number	Customer part number the ERS/SBI is referring to.
Order no.	Order number of the part number in the delivery instructions
Unit price	Net price without turnover tax (VAT) based on the price unit.
PU	Price unit, expressions according to VDA4908: 01 = per 1 unit 02 = per 100 units 03 = per 1000 units 99 = per given quantity
Amount before VAT	Total amount net (of this delivery note position)
VAT in %	Percentage value of VAT (of this delivery note position)
Amount VAT	Amount of VAT (of this delivery note position)
Amount	Gross amount (of this delivery note position)
Incoming goods reference	Incoming goods slip number
Incoming goods date	Date on which the goods were accepted.
Quantity	Quantity accepted (Note: can deviate from the quantity on the delivery note!)
UQ	Unit of Quantity
Amount of discount	Amount of discount if applicable
Discount in %	Percentage value of discount if applicable
Total:	The sum values of the following fields are given: - Amount before VAT - Amount of VAT - Amount These are also given as sum values on the cover sheet.

4.4 Structure of Orders & Purpose of the Information Transmitted

(refer also to chapter 3.4.5.5)

Order					Page 1 o
Supplier					
Suppliers No.	LIEFERA	INT		Contact person	Disponent Lieferant
Phone				Fax	
Name 1	Lieferant	1		Name 2	
Name 3				Name 4	
Street	Strasse	t i			
Country code	D	Region	Zip code 11111	Town	Ortif
Details about the	e custo	omer		22 1808	
Customers No.	2375	7		Contact person	Disponent 1
Phone	(012	34) 5678 - 0		Fax	(01234) 5678 - 888
EMail	dispo	nemiĝkunde.com		Department	Abteilung Disp. 1
Name 1	Kund	ie 11		Name 2	
Name 3				Name 4	
Street	Stras	ase 1		40,400 A 100 A	
Country code	D	Region	Zip code 11111	Town	Ort 1
Details about th	e Invoi	cee			
Invoicee number	2376	57		Contact person	Fbu 1
Phone	(012	34) 5678 - 0		Fax	(01234) 5678 - 888
EMail	fibuğ	gkunde.com			
Name 1	Kund	de 12		Name 2	
Name 3				Name 4	
Street	Stras	ese 1			
Country code	D	Region	Zip code 11111	Town	Ort 1
Order: Header d	lata				
VAT-No.	iata		Contract number		Date of order
DE123456789			5500012345		05-JUN-01
Booking			Kind of order		creation date of the message 05-JUN-01
Kopftext			nsere Einkaufsbedingungen		
Versandvorschrift		Verpankung	gemaess Richtlinie.		
			553456504606		

Order							Page 2 o
Order it	tem position		e.		040.00		
Pos.No.		Q		PQU	Price		QuantPrice Unit
000001	889-00	8	T.	ST	429	- 1	100
	Short-Text (+ Text basis dat SECHSKANTSCHRAUBE Nach Zeichnung	a)					
	Pos. Code	Р	osType				
	004	0	00				
	Order confirmation required	T)	pe of accounting	g	Cont	ract data	
	Position text M 10 X 16 - 8.8 ISO 4017 A2E	5#\$\frac{1}{2}	31.W 315 5				
	Suppliers part number	Р	art name Suppli	er			
	66123		chraube, 6-Kant	3			
	Delivery Date 26-JUN-01		luantity 00				
	26-AUG-01		00				
	Sum	1	00				
	behapa						
Details :	about the Recipient						
Recipien	t Number 4000991260			Contact pe	rson	Lager 1	
hone	(01234) 5678 - (Fax		(01234) 5678 -	m
Mail	WE@unde.com			Departmen	nt	Wareneingang	
Name 1	WE Work 1			Name 2			
Name 3	3 Daniel Daniel			Name 4			
Street	Strasse 13			Number 4			
Country	- Annual - A	n Zip cod	e 11113	Town	3	Ort 13	
Plant nar		7.0	Kunde Werk 1		Un	load, P11111	
Consumi	ing location Band 1	200000		Storage	_	Lager 1	
Johnson	ing location			Storage			
Sum							
Qualific	er 002	Sum total	1,287.00		Cu	rrency	EUR
	71-00-0						

Further details about the fields listed will be presented at a later date.

4.5 Glossary / Definition of Terms

ERP system: "Enterprise Resource Planning"

This term denotes systems used for the flow of goods and values within an enterprise, i.e. for inventory management,

procurement logistics, financial accounting etc.

VDA: The German Association of the Automotive Industry (VDA)

consists partly of automobile manufacturers and their development partners, the suppliers and partly of the manufacturers of trailers, body superstructures and

containers. The VDA developed the standard for Elelectronic

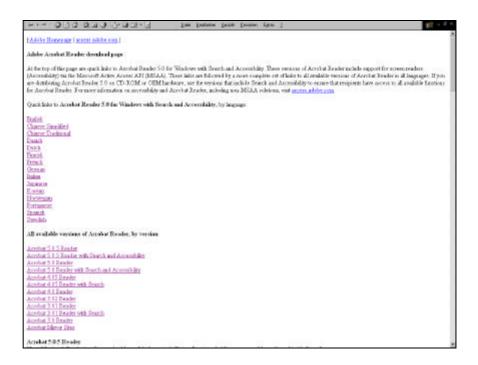
Data Interchange, which the WebEDI solution refers to.

Acrobat Reader: This is a tool commonly used on the Internet to display PDF

files (PDF = Portable Data Format => highly compressed format for various types of information), and allows PDF files

to be read independent of the hardware platform.

URL: http://www.adobe.com/products/acrobat/alternate.html



Enclosures

This summary will be extended as required.

* Summary of contacts

This summary is provided in the Web application online under the "Help" function.